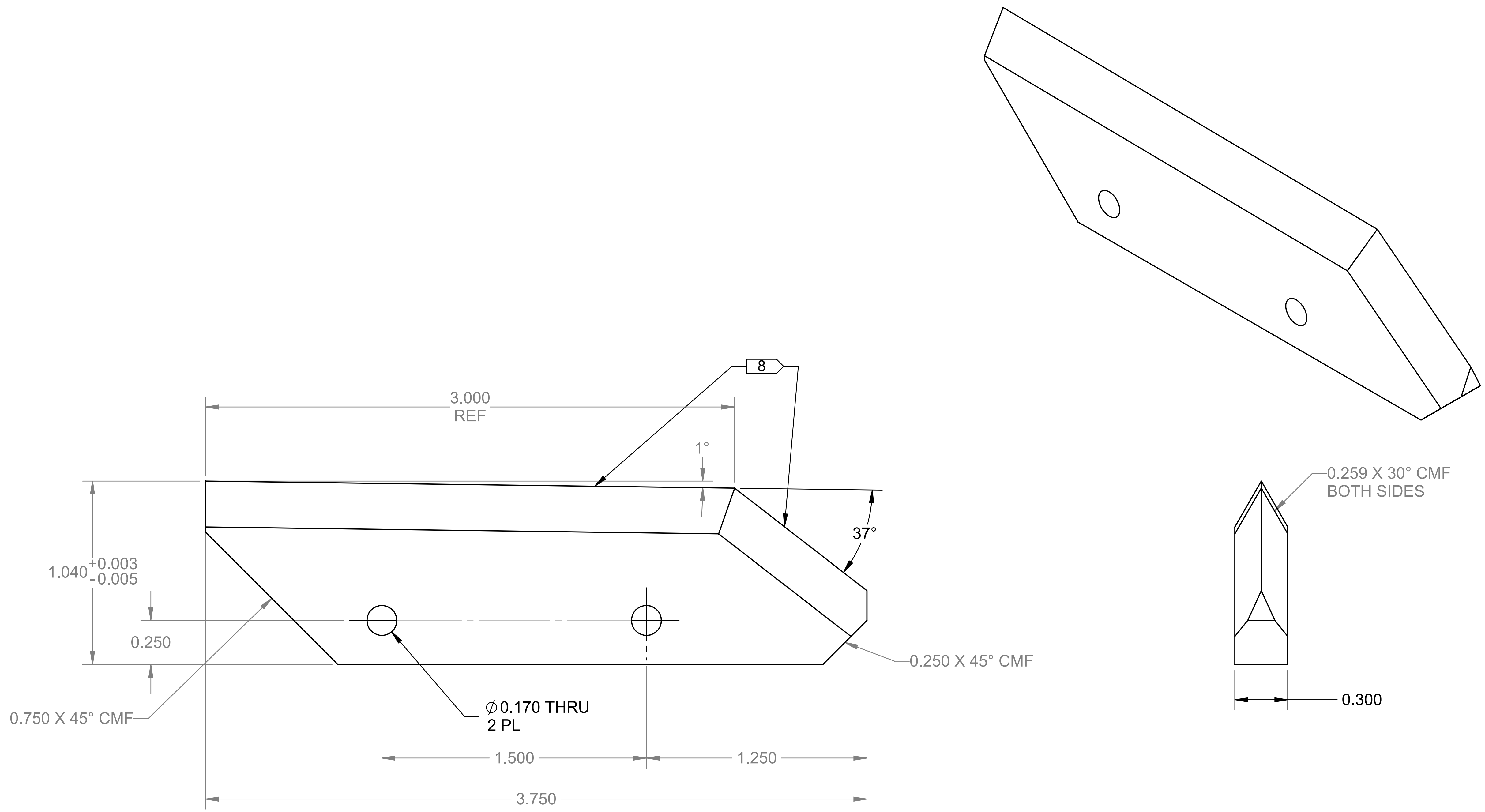


D5504-1 BLADE

NOTES:
1) MATERIAL: AISI A2 TOOL STEEL BAR PER ASTM A681
ANNEALED CONDITION (HEAT TREAT TO 58-62 ROCKWELL C HARDNESS) PER MIL-T-6736 OR AMS2759/1E
REF DART SPEC MSTEEL-A2
2) FINISH: PRIME IAW MIL-P-23377J TYPE1, CLASS N:1-2 MIL MAX, AS PER QSI 005
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY WITH DART P/N "D5504-1" PER QSI 044
7) WEIGHT: 0.23 lbs (0.10 kgs)
8) DO NOT BREAK BLADE EDGE, INTENDED TO BE SHARP
9) ALL NON-DIMENSIONED FEATURES PER CAD FILE D5504-1a.STEP

PRELIMINARY ISSUE

REV.	DESCRIPTION	BY	DATE
A	NEW ISSUE	JMH	17.06.27

DESIGN	JMH	**DART AEROSPACE LTD** HAWKESBURY, ONTARIO, CANADA
DRAWN	JMH	
CHECKED		DRAWING NO. D5504 — REV. A7 — SHEET 1 OF 1
MFG. APPR.		
APPROVED		TITLE BLADE — SCALE NTS
DE APPR.		
DATE	17.06.27	